

NVT Application Note 06-CR 21st Jan. 2022



Nihon Validation Technologies Corporation Tsunehiro Harada Ph.D. Senior Scientist

Investigation of crystal polymorphism using sulfathiazole Experiment

The CrystalBreeder was evaluated using Sulfathiazole as a sample compound known to have five crystal polymorphs. Sulfathiazole and 16 different organic solvents were placed in each vial of CrystalBreeder, suspended, and heated to dissolve the compound completely. After the crystals then precipitated by gradual cooling, the structural polymorphs were analyzed by XPRD.* * XRPD: X-ray powder diffraction

*Information on sample compounds

Sulfathiazole

CAS No.: 72-14-0

Chemical formula: C9H9N3O2S2

Molecular weight: 255.31 Solubility: 373 µg/mL (25°C) LogP: 0.05 (DRUGBANK data)

Crystallization: Cooling method (complete dissolution by heating, followed by cooling to crystallize)

Suspend the compound in 16 different organic solvents

Heat to 65°C and dissolve the compound completely

The solution is cooled to 0°C at -1°C/min and -10°C/min, and the precipitated units are evaluated by XRPD*.

Result 1

In the first time, the product was heated to 65°C with a 30 mg/mL feed concentration and did not dissolve in any of the solvents.

We therefore lowered the feed concentration to 10mg/mL whereupon it dissolved in 6 solvents.

Feed concentration 30 mg/mL $(3 \text{ mg}/100 \mu L)$

→Insoluble in all solvents at 65°C

Feed concentration 10 mg/mL $(1 \text{ mg}/100 \mu L)$ →Dissolved in 6 solvents at 65°C

Methanol				
Ethanol				
2-Propanol				
1-Butanol				
Benzyl alcohol				
Acetonitrile				
Ethyl acetate				
1-Propyl acetate				
1-Butyl acetate				
Methyl ethyl ketone				
Methyl isobutyl ketone				
Tetrahydrofuran				
1,4-Dioxane				
Anisole				
Toluene				
Chlorobenzene				



Methanol				
Ethanol				
2-Propanol				
1-Butanol				
Benzyl alcohol				
Acetonitrile				
Ethyl acetate				
1-Propyl acetate				
1-Butyl acetate				
Methyl ethyl ketone				
Methyl isobutyl ketone				
Tetrahydrofuran				
1,4-Dioxane				
Anisole				
Toluene				
Chlorobenzene				



NVT Application Note 06-CR 21st Jan. 2022



Result 2

We observed polymorphic precipitation in the 6 solvents at different cooling rates (-1°C/min and -10°C/min) and observed different polymorphs (forms in the table below) and precipitation temperatures in each solvent.

,					
	10mg/mL Dissolution temperature	Precipitation temperature after dissolution (-1°C/min Temperature)	form	Precipitation temperature after dissolution (-10°C/min)	form
Benzyl alcohol	24.8℃	(Still supersaturated at 0°C)	-	(Still supersaturated at 0°C)	-
Methyl ethyl ketone	45.8℃	(Still supersaturated at 0°C)	-	(Still supersaturated at 0°C)	-
Ethanol	55.8℃	26.2℃	II+IV	10.2℃	II+IV
Acetonitrile	40.9℃	24.3℃	II	9.2℃	II
Methanol	29.4℃	9.2℃	III	(Still supersaturated at 0°C)	-
Tetrahydrofuran	42.8℃	31.1℃	V	29.3℃	I?+V
1,4-Dioxane	-	-	IV+ <mark>V</mark>	ገ -	IV+V
2-Propanol	-	-	III+IV		
Ethyl acetate	-	-	III+IV		
Chlorobenzene	-	-	III+IV	Same as results obta	ntained
1-Butanol	-	-	III+IV	by conventional measurement method	
1-Propyl acetate	-	-	III+IV		
1-Butyl acetate	-	-	III+IV		
Methyl isobutyl ketone	-	-	III+IV		
Anisole	-	-	III+IV	_ J	
Toluene	-	-	III+IV		
1,4-Dioxane 2-Propanol Ethyl acetate Chlorobenzene 1-Butanol 1-Propyl acetate 1-Butyl acetate Methyl isobutyl ketone Anisole	- - - - - - -	- - - - - - - -	IV+V III+IV III+IV III+IV III+IV III+IV III+IV III+IV III+IV	Same as results ob	I

Conclusion

Using CrystalBreeder, we prepared several crystal forms of Sulfathiazole as a sample compound. We confirmed that we achieved four different crystal forms depending on the solvent used.

According to the density rule, form IV is the most stable polymorph at room temperature. Form IV > III > II > V > I

Bakar et al, int. J. Pharm. 414 (2011), 86 - 103.

Crystallization method	Form	
Conventional measurement methods	III+IV	
CrystalBreeder (cooling method)	I? II III IV V	















The exclusive distributor of Technobis in Japan Nihon Validation Technologies Corporation contact@validation.co.jp